

Work Order ID 116409

116409

Page 1

April-15-14 10:20:32 AM

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 4/15/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/16/14 Req'd Qty: 1.00 *1*

Customer: CRAVC01

Reference: RMA RA111698 - RETURN

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								

100

0.00

DAS
27
9-89

100

0.00

QC

Quality Control

Memo

INSPECT RA111698
1 X D350-607-541 B106675

110

0.00

110

0.00

Powdercoat

Powder Coating

Memo

TOUCH UP A/R

DAS DART Aerospace		170 ABERDEEN ST FARMERSBURG ON CANADA K8A 1K7 TEL: 519-836-9200 www.das-aero.com	
PATENT	N/A	QC	CHG005
P/N	D350-607-541	STC	SH94-14
DESC	Heli-Utility-Basket	STC	SR00213NY
LOT	B106675	STC	
MODEL	AS350/355		
TC APPROVAL # 09-89		MADE IN CANADA	

MLJ 14-04-15

1x / C ll wbd/15

Work Order ID 116409***116409***

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April-15-14 10:20:32 AM

Item ID: D350-607-541

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 4/15/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/16/14 Req'd Qty: 1.00 ***1***

Customer: CRAVC01

Reference: RMA RA111698

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

Packaging

Packaging

Memo

0.00

ADD TO D350-607-541 KIT:
1 X D4917-300 B _____
FOR CHG0064 X AN4-14A B _____
4 X AN4-42A B _____
2 X AN6-13A B _____
8 X D3501-1 B _____
2 X D3910-5 B _____
2 X D4775-041 B _____
2 X D4776-3 B _____
8 X MS21042L4 B _____
2 X MS21042L6 B _____
8 X NAS1149F0432P B _____
4 X X NAS1149F0663P B _____
REMOVE FROM KIT:
2 X D3910-3 B107370

TO MAKE CHG006

4/15/14

Work Order ID 116409

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Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Start Date: 4/15/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/16/14 Req'd Qty: 1.00 *1*

Customer: CRAVC01

Reference: RMA RA111698

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
130									
QC	Memo	0.00		DAS 06 9-89					APR 22 2014
Quality Control	RE-INSPECT KIT ENTIRELY								
140		0.00							
140									
Packaging	Memo	0.00		DAS 06 9-89					APR 22 2014
Packaging	RE-PACKAGE USING NEW B/N NEW LABELS REQUIRED - CHG006								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							MLG 14-04-22
Quality Control									

APR 14 04-22

Picklist Print

April-15-14 10:20:31 AM

Page 1

Work Order ID: 116409

116409

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/15/14

Required Date: 4/16/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER
ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-
624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A		Purchased	No				Each	929.0000		20 41			
AN4-14A									**			DAS 32 9-89	
Bolt													

DAS
06
9-89

Location

Loc Qty

Loc Code

FG	5	
122141	5	
ST357	16	
124221	16	
ST515	908	
M127044	1	
M128324	407	
M128769	500	

M128324

AN4-42A		Purchased	No				Each	256.0000		4			
AN4-42A									**			DAS 32 9-89	1/17/18
Bolt													

DAS
06
9-89

Location

Loc Qty

Loc Code

ST359	140	
M125978	4	
M128636	36	
M128818	100	
ST517	116	
M128257	116	

M128636

DAS
32
9-89

Picklist Print

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Work Order ID: 116409

116409

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/15/14

Required Date: 4/16/14

AN6-13A

Purchased

No

Each

45.0000

Start Qty: 1.00

Required Qty: 1.00

AN6-13A

BOLT

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

Mezz

5

18106

5

ST339

40

m128257

40

Each

24.0000

**

DAS
32
9-89

D3501-1

Manufactured

No

D3501-1

Bushing

DAS
06
9-89

Location

Loc Qty

Loc Code

ST043

2

86913

2

ST052

22

114853

22

Each

0.0000

**

D350-607-541

Manufactured

No

D350-607-541

Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod
Compatible

D3910-3

Manufactured

No

D3910-3

X-Tube Lug

DAS
27
9-89

Each

98.0000

**

Location

Loc Qty

Loc Code

ST164

4

96229

4

ST463

66

110324

66

ST464

28

106273

12

111622

16

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Shop Packet Print

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Picklist Print

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Work Order ID: 116409

116409

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/15/14

Required Date: 4/16/14

Start Qty: 1.00

Required Qty: 1.00

D3910-5

Manufactured No

Each

52.0000

**

2

DAS
32
9-89

D3910-5

Crosstube Lug

DAS
06
9-89

Location

Loc Qty

Loc Code

ST465

52

115197

52

10.0000

**

115197

DAS
32
9-89

DAS
9-89

D4775-041

Manufactured No

Each

10.0000

**

D4775-041

Strut Assembly

DAS
06
9-89

Location

Loc Qty

Loc Code

ST266

10

111575

10

38.0000

**

111575

DAS
32
9-89

DAS
9-89

D4776-3

Manufactured No

Each

38.0000

**

D4776-3

Skidtube Clevis

DAS
06
9-89

Location

Loc Qty

Loc Code

ST121

30

113673

10

115013

20

ST123

8

110946

4

112346

4

22.0000

**

110946

DAS
32
9-89

DAS
31
9-89

D4917-300

Manufactured No

Each

22.0000

**

D4917-300

Placard, Max Load

DAS
06
9-89

Location

Loc Qty

Loc Code

ST126

22

115925

22

115925

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 116409

116409

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/15/14

Required Date: 4/16/14

MS21042L4

Purchased

No

Each

8,935.000

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

8880

m127255

71

m127813

1083

m128300

2726

m128798

5000

ST518

11

m127376

11

MS21042L6

Purchased

No

Each

453.0000

MS21042L6

Nut

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

453

m127831

23

m128635

430

NAS1149F0432P

Purchased

No

Each

2,824.000

NAS1149F0432P

WASHER

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST295

2767

125268

32

M127813

3

M128429

2000

M128591

732

ST510a

57

M126221

57

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Shop Packet Print

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Work Order ID: 116409

116409

Parent Item: D350-607-541

D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel
Cheek & Spacepod Compatible

Start Date: 4/15/14

Required Date: 4/16/14

NAS1149F0663P

Purchased

No

Each

422.0000

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0663P

WASHER

**

DAS
32
9-89

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST295

422

M126083

22

M128591

400

M/26083

M/4/18 (1)

~~D4086-200~~ sd

B

109926

1X

DAS
32
9-89

DAS
06
9-89

107/57

April-15-14 10:20:32 AM

Shop Packet Print

Page 5



1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

RETURN AUTHORIZATION

Date: 26-Feb-14
Customer Name: Ravco Rota Aviation
Customer Code: CRAVC01
Telephone No: 970-366-6600
E-mail Address: njord@ravco.com
Contact Name: Njord Rota
Issued by: Jennifer Renwick

DART RA Number: RA111698
Customer-Supplied: ☐ Trial/Test ☐
Sales Order Generated: SO114513
OEM Initiated & Chase:
Approved by: BB
DART Invoice #: INV115063
PAR/CAR/NCR/SQ:

Quantity	Part Number	Description	Batch Number	Customs Value (ea)
1	D350-607-541	Quick Release Heli-Utility Basket	B106675	\$10,690.20

Reason for Return: Would like to return and credit because "The customer that we ordered this item for is not following up with payment"

Credit Instructions:

☒ Credit
☐ None

Return Instructions: Commerical Invoice Yes
Documentation (STC/ARC/ICA) Yes
Packing Slip Yes
Include on Commerical Invoice:
Part Number/Description/Value in USD
Parts are aircraft parts/return to Manufacturer

Shipping Instructions: Prepaid YES Collect _____ Courier _____
Account # _____

RECEIVING RETURN AUTHORIZATION

Receiver: <i>[Signature]</i>			Condition of Packaging: <i>Box Endamaged</i>			Photograph Required	
Date Received: <i>4/4/14</i>			Freight Company: <i>TST</i>			Yes No	
Quantity	Part Number	Batch	QC Verification	CHG #	W/O#	Disposition	
1	D350-607-541	B 106675			116409		
1	D350-607-541	B106675					

QC Inspector: *21* Photograph Attached: ☒ Condition: Sealed Complete Short H/W Short Kit No P/W Damaged
Date: *4/4/14* Yes ☒ No

QC Comments: *X see Attach RA Form from QC.*
Special Return/Rework Instructions:

Issue Credit: ☒ Yes No

Credit Invoice Amount: 10,690.20

Credit Note: _____

Restocking Fee: _____

Approval: See Bill B. e-mail

Date: _____

Freight: _____

Net Credit: _____

Closed by: _____

Close Date: _____

*Rec'd
Insp'd*

2017 Year Production																								
Status	Item ID	Rev	Name	Start Date	Quantity	UOM	Op Date	Sec	Cap	ap	Quam	meind	NEC	IC	Sortme	Offse	an Ty	1 Per	Och to	Vore	Ce	Last	Mod	Da
	AN310C4 ✓		Nut	8/19/10	1.0...	Ea		110	0...	0.0...					12	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	AN4-13A ✓		Bolt	6/28/10	6.0...	Ea		110	0...	0.0...					10	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	AN4C15 ✓		Bolt	8/19/10	1.0...	Ea		110	0...	0.0...					11	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D2690-6 ✓		Lanyard	6/28/10	1.0...	Ea		110	0...	0.0...					2	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D350-607-511 ✓ 107157		Quick Release Bas...	6/28/10	1.0...	Ea		110	0...	0.0...					1	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D3912-041 ✓		Eyebolt Receiver...	6/28/10	1.0...	Ea		110	0...	0.0...					3	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D4030-041 ✓		Long Basket Asse...	8/19/10	1.0...	Ea		110	0...	0.0...					4	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D4086-200		Placard, Max Load	1/23/14	1.0...	Ea		110	0...	0.0...					0	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	4/0...	1/...		
	D4150-041 ✓		Attachment Arm...	6/28/10	1.0...	Ea		110	0...	0.0...					9	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D4151-041 ✓		Basket Fwd Hardp...	6/28/10	1.0...	Ea		110	0...	0.0...					7	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D4151-043 ✓		Basket Fwd Hardp...	6/28/10	1.0...	Ea		110	0...	0.0...					8	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	D4917-300 add		Placard, Max Load	1/23/14	1.0...	Ea		110	0...	0.0...					0	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	4/0...	1/...		
	MS17984-C413 ✓		Quick Release Pin	6/28/10	1.0...	Ea		110	0...	0.0...					13	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	MS21042L4 ✓		Locknut	6/28/10	6.0...	Ea		110	0...	0.0...					14	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	MS24665-151 ✓		Cotter Pin	8/19/10	1.0...	Ea		110	0...	0.0...					15	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	NAS1149C0463R ✓		Washer	8/19/10	3.0...	Ea		110	0...	0.0...					18	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	NAS1149F0432P ✓		WASHER	6/28/10	12....	Ea		110	0...	0.0...					17	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		
	NAS1515H4L ✓		Washer	6/28/10	2.0...	Ea		110	0...	0.0...					16	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	8/1...	8/...		

Status	Item ID	Rev	Name	Start Date	Quantity	UoM	Op Date	Sec	rap	ap	Qua	mm	nd	NE	C	IL	Sort	me	Offset	in	Ty	1	Per	Och	to	Core	Ce	Last	Mod	Da
	AN4-14A		Bolt	6/28/10	20...	Ea		140	0...	0.0...							9	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	AN4-42A		Bolt	12/30/13	4.0...	Ea		140	0...	0.0...							10	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	AN6-13A		BOLT	12/30/13	2.0...	Ea		140	0...	0.0...							11	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	D3501-1		Bushing	12/30/13	8.0...	Ea		140	0...	0.0...							1	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	D3910-3		X-Tube Lug	6/28/10	2.0...	Ea		140	0...	0.0...							2	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	D3910-5		Crosstube Lug	12/30/13	2.0...	Ea		140	0...	0.0...							3	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	D3984		Rubber Extrusion	6/28/10	2.0...	f		140	0...	0.0...							4	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	D4148-041		Fwd X-Tube Lug	6/28/10	1.0...	Ea		140	0...	0.0...							5	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	D4149-041		Aft X-Tube Lug As	6/28/10	1.0...	Ea		140	0...	0.0...							6	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	D4775-041		Strut Assembly	12/30/13	2.0...	Ea		140	0...	0.0...							7	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	D4776-3		Skidtube Clevis	12/30/13	2.0...	Ea		140	0...	0.0...							8	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	MS21042L4		Locknut	6/28/10	24...	Ea		140	0...	0.0...							12	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	MS21042L6		Nut	12/30/13	2.0...	Ea		140	0...	0.0...							13	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	12/...		
	NAS1149F0432P		WASHER	6/28/10	40...	Ea		140	0...	0.0...							14	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					12/...	6/...		
	NAS1149F0663P		WASHER	1/15/14	4.0...	Ea		140	0...	0.0...							15	0	M...	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					1/1...	1/...		

Work Order ID 107157

107157

Page 1

Monday, November 18, 2013 10:43:45 AM

Item ID: D350-607-511

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 10/7/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/7/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: CZ

Date: 13/11/18

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-607-3

A

100

0.00

DAS

27

9-89

100

DOCUMENT CONTROL

DC

Memo M.L.L.

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-511 CHG002

003

140

0.00

Pick Kit

140

Packaging

Memo

0.00

Packaging

4x

DAS

28

9-89

13-11-18

150

0.00

QC4- 100% Inspect kits for completeness

150

QC

Memo

0.00

Quality Control

DAS

27

9-89

13/11/20

Work Order ID 107157***107157***

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Monday, November 18, 2013 10:43:45 AM

Item ID: D350-607-511

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 10/7/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/7/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00				4x			
160									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511								
	Location: <u>PRG 015</u>								
	<u>REV. C</u>								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

13/11/21mf
13-11-21

Picklist Print

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Page 1

Work Order ID: 107157

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 10/7/2013

Required Date: 10/7/2013

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-3	2	Manufactured	No			140	Each	46.0000	4	16		DAS 28 9-89	13-11-18
X-Tube Lug	DAS 27 9-89												

Location	Loc Qty	Loc Code
ST464	46	
106273	6	
107370	40	

D3984		Manufactured	No			140	f	134.0010	2	8		DAS 28 9-89	
Rubber Extrusion, X-Tube, Per Foot													

Location	Loc Qty	Loc Code
ST408	34	
103101	34	
ST411	100.001	
107420	100	
53707	0.001	

D4148-041		Manufactured	No			140	Each	15.0000	0	4		DAS 28 9-89	
fwd X-Tube Lug Ass'Y													

Location	Loc Qty	Loc Code
ST460	15	
105862	3	
106203	4	
106853	3	
108080	1	
108479	4	

D4149-041		Manufactured	No			140	Each	8.0000	0	4		DAS 28 9-89	
Aft X-Tube Lug Ass'Y													

Location	Loc Qty	Loc Code
ST460	8	
106214	4	
107348	3	
108086	1	

Picklist Print

Page 2

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Work Order ID: 107157

Parent Item: D350-607-511

Start Date: 10/7/2013

Required Date: 10/7/2013

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Qty: 4.00

Required Qty: 4.00

AN4-14A
Bolt

Purchased No

140 Each 453.0000

16

64

DAS
28
9-89

13-11-18

DAS
27
9-89

4x

Location	Loc Qty	Loc Code
FG	5	
122141	5	
ST007	16	
121349	16	
ST357	6	
115374	1	
123352	5	
ST514	106	
M126105	106	
ST515	300	
M127044	300	
ST517	20	
124221	20	

64x

MS21042L4
Locknut

Purchased No

140 Each 5,458.0000

16

64

DAS
28
9-89

DAS
27
9-89

4x

Location	Loc Qty	Loc Code
FP001	50	
122452	38	
8182	12	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	5035	
m123376	2000	
m126275	1127	
m127255	1908	
ST510a	173	
m126333	173	
ST518	158	
124231	158	

64x

Monday, November 18, 2013 10:43:45 AM

Shop Packet Print

Page 2

Picklist Print

Monday, November 18, 2013 10:43:45 AM

Page 3

Work Order ID: 107157

Parent Item: D350-607-511

Start Date: 10/7/2013

Required Date: 10/7/2013

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Qty: 4.00

Required Qty: 4.00

NAS1149F0432P
WASHER

Purchased

No

140

Each

1,245.0000

32

128

DAS
28
9-89

13-11-18

DAS
27
9-89



Location

ST510a

Loc Qty

1245

Loc Code

MI26221

1245

~~32~~ 128X



5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
	1			D3912-041	EYEBOLT RECEIVER ASSY
	4			D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
	1			D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
	1			D4874-041	CARGO TUBE ASSEMBLY
	1			D4875-043	CARGO TUBE AFT STRUT
	1			D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
	1			D5028-041	PLUG ASSEMBLY
	1			D5031-041	LOCK PIN ASSY
	2			AN310-4	CASTLE NUT
	2			AN4-11	BOLT
	4			AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
	4	24	16	MS21042L4	NUT
		2	2	MS21042L6	NUT
	2			MS24665-151	COTTER PIN
	20	40	24	NAS1149F0432P	WASHER
		4	4	NAS1149F0663P	WASHER

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Revision: C
 Date: 14.01.02

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB

Description: HELI-UTILITY BASKET

[illegible]

RA111698 D350-607-541 B106675

RECEIVED APRIL 14, 2014
INSPECTED APRIL 15, 2014

CUSTOMER: RAVCO ROTA AVIATION
CONTACT: NJORD ROTA
SHIPPED FROM: GLENWOOD SPRING, CO, USA

Instructions for RA111698 D350-607-541 B106675

- Kit is fully inspect
- Basket need touch up with powder coat
- Add parts to D350-607-511 for CHG 006
- Re-identify with new tag
- Return to stock under new w/o & paperwork

Time Estimate = 2 HOURS

Departments Required: finishing & stores

Pictures Attached = N/A

QTY INSPECTED = X1 D350-607-541 B106675

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**